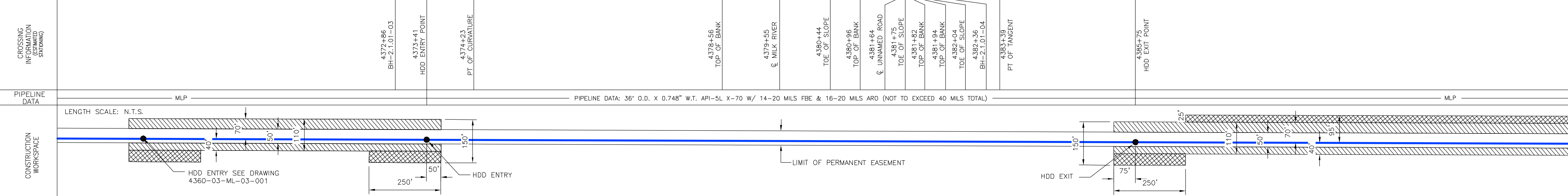
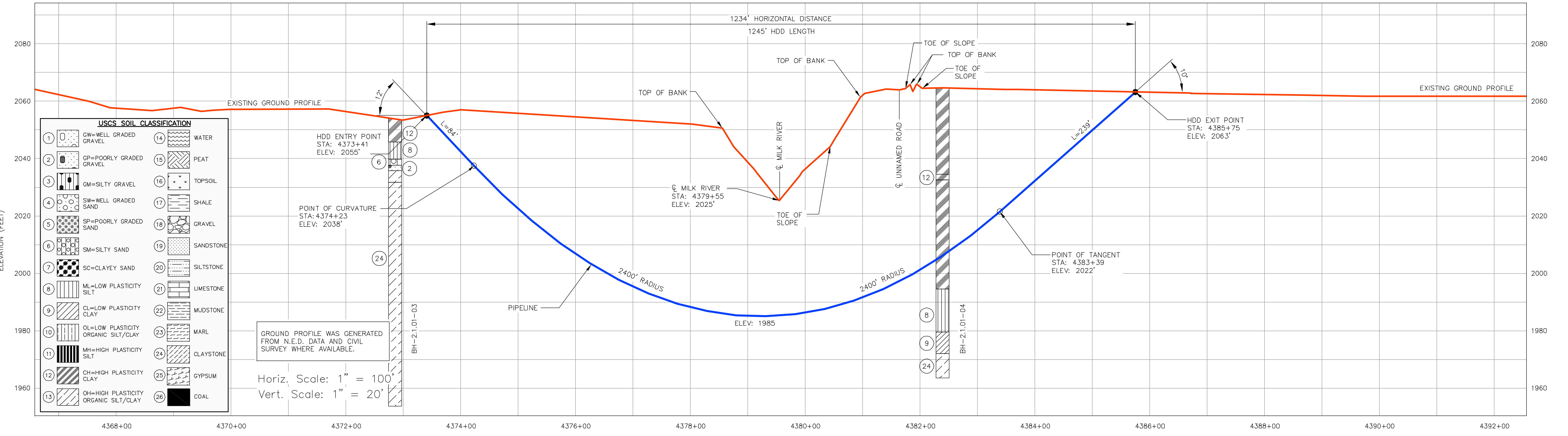


**INSTALLATION NOTES**

- 1) ACCESS: ALL EQUIPMENT MUST ACCESS THE SITE ALONG THE CONSTRUCTION RIGHT-OF-WAY FROM PUBLIC OR APPROVED PRIVATE ROADS.
- 2) VEHICLE AND EQUIPMENT ACCESS CROSSING MAY BE INSTALLED IF APPROVED BY THE ENVIRONMENTAL INSPECTOR.
- 3) WORK SPACE: WORK SPACE LIMITS ARE DEPICTED. CLEARING WILL BE RESTRICTED TO THE WORK SPACES INDICATED AT THE ENTRY AND EXIT POINTS AND PULLBACK MAKE-UP AREA ALONG THE RIGHT-OF-WAY. CLEARING BETWEEN THE ENTRY AND EXIT POINTS IS LIMITED TO THE MINIMUM AMOUNT NECESSARY TO STRING LOCATION WIRES AND INSTALL PUMPS AND PIPING TO OBTAIN WATER (WHERE APPROVED).
- 4) WATER SOURCE: DRILL WATER AND PRE-INSTALLATION HYDROSTATIC TEST WATER SHALL BE OBTAINED FROM AN APPROVED SOURCE. THE CONTRACTOR SHALL SCREEN THE INTAKE HOSE TO PREVENT THE ENTRAPMENT OF FISH OR DEBRIS AND IN ACCORDANCE WITH THE CONSTRUCTION MITIGATION AND RECLAMATION PLAN (CMRP) AND PROJECT REQUIREMENTS THE HOSE SHALL BE KEPT OFF THE BOTTOM OF THE WATER BODY.
- 5) HYDROSTATIC TEST: PRE-INSTALLATION HYDROSTATIC TEST SHALL BE CONDUCTED IN ACCORDANCE WITH PERMIT REQUIREMENTS. THE CONTRACTOR SHALL DISCHARGE HYDROSTATIC TEST WATER IN ACCORDANCE WITH PROJECT PERMITS. DISCHARGES WILL BE BACK TO THE WATER SOURCE UNLESS OTHERWISE DIRECTED BY THE ENVIRONMENTAL INSPECTOR. DISCHARGES SHALL NOT CAUSE EROSION OR SEDIMENTATION TO REDUCE THE VELOCITY OF THE DISCHARGE. THE CONTRACTOR SHALL UTILIZE AN ENERGY-DISSIPATING DEVICE AS DESCRIBED IN THE CMRP.
- 6) SPILL-PREVENTION: ALL PUMPS SHALL BE SET IN SECONDARY CONTAINMENT AND IN ACCORDANCE WITH THE SPILL PREVENTION CONTROL AND COUNTERMEASURE PLAN (SPCC). EQUIPMENT AND PUMPS OPERATING WITHIN 100 FEET OF ANY WATER BODY OR WETLAND SHALL BE OPERATED AND REFUELED IN ACCORDANCE WITH THE SPCC PLAN. EQUIPMENT REFUELING AND STORAGE OF HAZARDOUS MATERIALS, FUELS, ETC. SHALL BE CONDUCTED AT LEAST 100 FEET FROM WATER BODIES AND WETLANDS. EACH CONSTRUCTION CREW SHALL HAVE ON HAND SUFFICIENT TOOLS AND MATERIALS TO STOP LEAKS AND SUPPLIES OF ABSORBENT AND BARRIER MATERIALS TO ALLOW RAPID CONTAINMENT AND RECOVERY OF SPILLED MATERIALS.
- 7) EROSION AND SEDIMENT CONTROL: CONTRACTOR SHALL SUPPLY, INSTALL AND MAINTAIN SEDIMENT CONTROL STRUCTURES IN ACCORDANCE WITH CONTRACT DOCUMENTS. CONTRACTOR SHALL INSTALL ADDITIONAL EROSION CONTROL STRUCTURES AS DIRECTED BY THE ENVIRONMENTAL INSPECTOR.
- 8) TOPSOIL SHALL BE STRIPPED AS REQUIRED BY PROJECT SPECIFICATIONS.
- 9) PRIOR TO PIPE PULLBACK, CONTRACTOR'S ACTUAL DRILL PROFILE SHALL BE SUBMITTED TO KEYSTONE FOR APPROVAL.
- 10) INSTALLATION: THE PIPE SECTION FOR THE DRILLED CROSSING SHALL BE MADE UP WITHIN THE RIGHT-OF-WAY AT THE DRILL EXIT POINT AS SHOWN. CONTRACTOR SHALL ASSESS THE NEED FOR AND SUPPLY APPROPRIATE BALLAST DURING PULLBACK.
- 11) MUD DISPOSAL: CONTRACTOR SHALL DISPOSE OF EXCESS DRILLING MUD AS DIRECTED BY THE COMPANY REPRESENTATIVE IN ACCORDANCE WITH PERMIT CONDITIONS. UNDER NO CIRCUMSTANCES SHALL DRILLING FLUID BE DISPOSED OF IN WATER BODIES OR WETLANDS. ANY DRILLING MUD WHICH INADVERTENTLY EXITS AT POINTS OTHER THAN THE ENTRY AND EXIT POINTS SHALL BE CONTAINED AND COLLECTED TO THE EXTENT PRACTICAL AND DISPOSED OF AS DIRECTED BY THE COMPANY REPRESENTATIVE IN ACCORDANCE WITH PERMIT CONDITIONS.
- 12) CLEANUP/STABILIZATION/RESTORATION: ALL DISTURBED AREAS SHALL BE RETURNED TO THE ORIGINAL CONTOURS. DISTURBED AREAS SHALL BE SEEDING AS SPECIFIED IN PROJECT DOCUMENTS.
- 13) NOMINAL WORKING SPACE DIMENSIONS ARE SHOWN. LARGER AREAS MAY BE REQUIRED IN IRREGULAR TERRAIN. UPDATED DIMENSIONS MAY BE PROVIDED AFTER LOCAL TOPOGRAPHICAL SURVEYS ARE PERFORMED.



PROGRESSIVE INFORMATION (ESTIMATED SHOWING)	PIPELINE DATA	CONSTRUCTION WORKSPACE	ENVIRONMENTAL MITIGATION/RECLAMATION
4372+66 BH-21.01-03	MLP	HDD ENTRY SEE DRAWING 4360-03-ML-03-001	TOPSOIL SALVAGE METHOD
4373+41 HDD ENTRY POINT	PIPELINE DATA: 36" O.D. X 0.748" W.T. API-5L X-70 W/ 14-20 MILS FBE & 16-20 MILS ARD (NOT TO EXCEED 40 MILS TOTAL)	HDD ENTRY	STREAMS
4374+23 PT. OF CURVATURE		HDD EXIT	WETLANDS
4378+56 TOP OF BANK			TIMING CONSTRAINTS
4379+55 MILK RIVER			MILEPOST
4380+44 TOE OF SLOPE			MONITORING
4380+96 TOP OF BANK			RECLAMATION
4381+64 UNNAMED ROAD			SPECIAL CONSIDERATIONS
4381+75 TOE OF SLOPE			
4381+82 TOP OF BANK			
4381+84 TOP OF BANK			
4382+04 TOE OF SLOPE			
4382+36 BH-21.01-04			
4383+39 PT OF TANGENT			
4385+75 HDD EXIT POINT			

**LEGEND**

- POINT OF INTERSECTION (P.I.)
- ENTRY OR EXIT POINT
- ⊕ GEOTECHNICAL BOREHOLE
- ⊙ POWERPOLE
- MLP MAINLINE PIPE
- PIPELINE
- FOREIGN PIPELINE
- EDGE OF WATER
- PRIVATE ACCESS SHOULDER ROAD
- COUNTY BOUNDARY
- ▽ WATER LEVEL
- ⊕ USACE CONSTRUCTION REFERENCE POINT
- WETLANDS
- PERMANENT EASEMENT
- TEMPORARY EASEMENT
- ADDITIONAL TEMPORARY WORKSPACE

**REFERENCE DRAWINGS**

DRAWING No	TITLE

**REVISION**

REV No	DATE	DESCRIPTION	PROJECT CODE	DRAFTER	DRAFTING CHECKER	DESIGNER	DESIGN CHECKER	PROJECT MANAGER	COMPANY
3	04.21.10	ISSUED FOR DEIS FILING (03.26.10 CL)	2095406	BM	AH	FP	FP	RG	TROW
2	04.21.09	ISSUED FOR REVIEW (02.15.09 CL)	2095406	AH	AH	FP	FP	RG	TROW
1	12.08.08	ISSUED FOR REVIEW (12.01.08 CL)	2095406	JB	AH	HF	RB	RG	TROW
0	11.19.08	ISSUED FOR UNITED STATES DEPARTMENT OF STATE (07.31.08 CL)	2095406	JB	JP	FP	RB	RG	TROW

**APPROVAL**

PROFESSIONAL ENGINEER/RPT	PERMIT/ ENG. APPROVAL
RAYMOND E. WALLACE, JR. PE MT - 19435	

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 Tallahassee, Florida, USA 32308  
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**Trow**

VALLEY SECTION

FIA # 4360 CHAINAGE: MP 82.9 DISCIPLINE # 03

MILK RIVER SOUTH HDD INSTALLATION  
 KEYSTONE XL PROJECT  
 VALLEY COUNTY, MONTANA

SCALE AS SHOWN DRAWING No 4360-03-ML-03-003 REV 3

**PRELIMINARY**