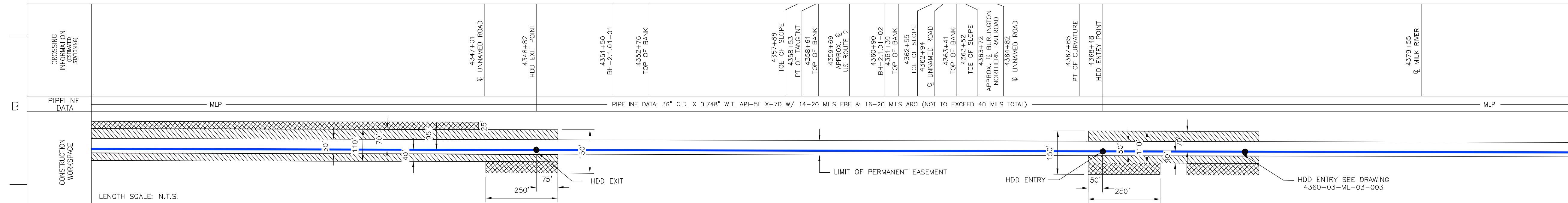
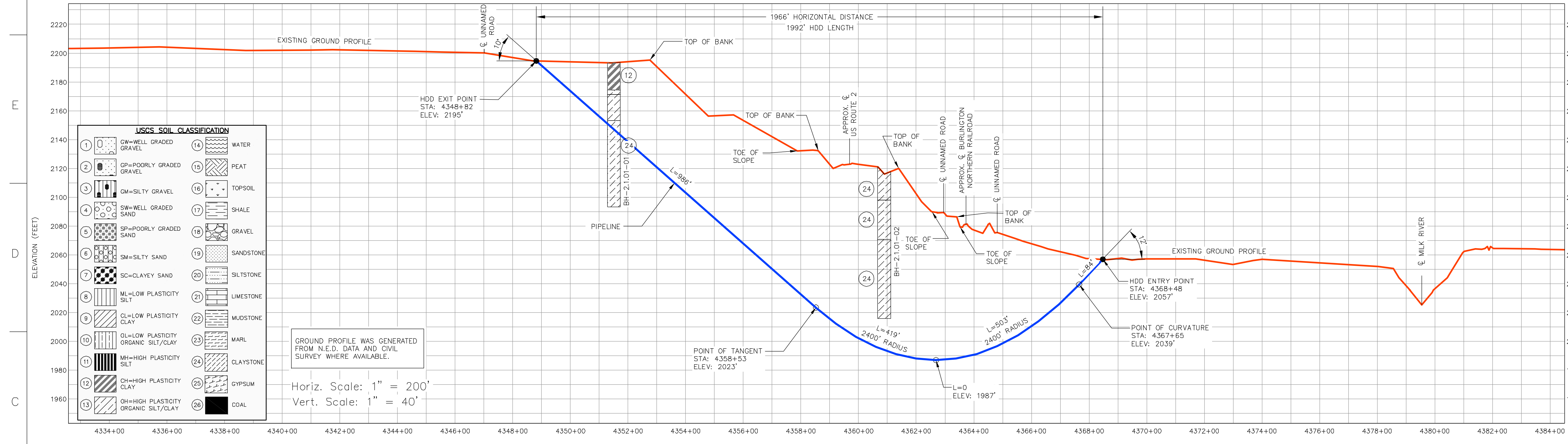


**INSTALLATION NOTES**

- 1) ACCESS: ALL EQUIPMENT MUST ACCESS THE SITE ALONG THE CONSTRUCTION RIGHT-OF-WAY FROM PUBLIC OR APPROVED PRIVATE ROADS.
- 2) VEHICLE AND EQUIPMENT ACCESS CROSSING MAY BE INSTALLED IF APPROVED BY THE ENVIRONMENTAL INSPECTOR.
- 3) WORK SPACE: WORK SPACE LIMITS ARE DEPICTED. CLEARING WILL BE RESTRICTED TO THE WORK SPACES INDICATED AT THE ENTRY AND EXIT POINTS AND PULLBACK MAKE-UP AREA ALONG THE RIGHT-OF-WAY. CLEARING BETWEEN THE ENTRY AND EXIT POINTS IS LIMITED TO THE MINIMUM AMOUNT NECESSARY TO STRING LOCATION WIRES AND INSTALL PUMPS AND PIPING TO OBTAIN WATER (WHERE APPROVED).
- 4) WATER SOURCE: DRILL WATER AND PRE-INSTALLATION HYDROSTATIC TEST WATER SHALL BE OBTAINED FROM AN APPROVED SOURCE. THE CONTRACTOR SHALL SCREEN THE INTAKE HOSE TO PREVENT THE ENTRAPMENT OF FISH OR DEBRIS AND IN ACCORDANCE WITH THE CONSTRUCTION MITIGATION AND RECLAMATION PLAN (CMRP) AND PROJECT REQUIREMENTS, THE HOSE SHALL BE KEPT OFF THE BOTTOM OF THE WATER BODY.
- 5) HYDROSTATIC TEST: PRE-INSTALLATION HYDROSTATIC TEST SHALL BE CONDUCTED IN ACCORDANCE WITH PERMIT REQUIREMENTS. THE CONTRACTOR SHALL DISCHARGE HYDROSTATIC TEST WATER IN ACCORDANCE WITH PROJECT PERMITS. DISCHARGES WILL BE BACK TO THE WATER SOURCE UNLESS OTHERWISE DIRECTED BY THE ENVIRONMENTAL INSPECTOR. DISCHARGES SHALL NOT CAUSE EROSION OR SEDIMENTATION. TO REDUCE THE VELOCITY OF THE DISCHARGE, THE CONTRACTOR SHALL UTILIZE AN ENERGY-DISSIPATING DEVICE AS DESCRIBED IN THE CMRP.
- 6) SPILL-PREVENTION: ALL PUMPS SHALL BE SET IN SECONDARY CONTAINMENT AND IN ACCORDANCE WITH THE SPILL PREVENTION CONTROL AND COUNTERMEASURE PLAN (SPCC). EQUIPMENT AND PUMPS OPERATING WITHIN 100 FEET OF ANY WATER BODY OR WETLAND SHALL BE OPERATED AND REFUELED IN ACCORDANCE WITH THE SPCC PLAN. EQUIPMENT REFUELING AND STORAGE OF HAZARDOUS MATERIALS, FUELS, ETC. SHALL BE CONDUCTED AT LEAST 100 FEET FROM WATER BODIES AND WETLANDS. EACH CONSTRUCTION CREW SHALL HAVE ON HAND SUFFICIENT TOOLS AND MATERIALS TO STOP LEAKS AND SUPPLIES OF ABSORBENT AND BARRIER MATERIALS TO ALLOW RAPID CONTAINMENT AND RECOVERY OF SPILLED MATERIALS.
- 7) EROSION AND SEDIMENT CONTROL: CONTRACTOR SHALL SUPPLY, INSTALL AND MAINTAIN SEDIMENT CONTROL STRUCTURES IN ACCORDANCE WITH CONTRACT DOCUMENTS. CONTRACTOR SHALL INSTALL ADDITIONAL EROSION CONTROL STRUCTURES AS DIRECTED BY THE ENVIRONMENTAL INSPECTOR.
- 8) TOPSOIL SHALL BE STRIPPED AS REQUIRED BY PROJECT SPECIFICATIONS.
- 9) PRIOR TO PIPE PULLBACK, CONTRACTOR'S ACTUAL DRILL PROFILE SHALL BE SUBMITTED TO KEYSTONE FOR APPROVAL.
- 10) INSTALLATION: THE PIPE SECTION FOR THE DRILLED CROSSING SHALL BE MADE UP WITHIN THE RIGHT-OF-WAY AT THE DRILL EXIT POINT AS SHOWN. CONTRACTOR SHALL ASSESS THE NEED FOR AND SUPPLY APPROPRIATE BALLAST DURING PULLBACK.
- 11) MUD DISPOSAL: CONTRACTOR SHALL DEPOSE OF EXCESS DRILLING MUD AS DIRECTED BY THE COMPANY REPRESENTATIVE IN ACCORDANCE WITH PERMIT CONDITIONS. UNDER NO CIRCUMSTANCES SHALL DRILLING FLUID BE DISPOSED OF IN WATER BODIES OR WETLANDS. ANY DRILLING MUD WHICH INADVERTENTLY EXITS AT POINTS OTHER THAN THE ENTRY AND EXIT POINTS SHALL BE CONTAINED AND COLLECTED TO THE EXTENT PRACTICAL AND DISPOSED OF AS DIRECTED BY THE COMPANY REPRESENTATIVE IN ACCORDANCE WITH PERMIT CONDITIONS.
- 12) CLEANUP/STABILIZATION/RESTORATION: ALL DISTURBED AREAS SHALL BE RETURNED TO THE ORIGINAL CONTOURS. DISTURBED AREAS SHALL BE SEEDED AS SPECIFIED IN PROJECT DOCUMENTS.
- 13) NOMINAL WORKING SPACE DIMENSIONS ARE SHOWN. LARGER AREAS MAY BE REQUIRED IN IRREGULAR TERRAIN. UPDATED DIMENSIONS MAY BE PROVIDED AFTER LOCAL TOPOGRAPHICAL SURVEYS ARE PERFORMED.



CROSSING INFORMATION (CONTINUED)	PIPELINE DATA	
	STATION	DESCRIPTION
4347+01	UNNAMED ROAD	
4348+82	HDD EXIT POINT	
4351+50	BH-2-1.01-01	
4352+76	TOP OF BANK	
4357+88	TOP OF SLOPE	
4358+61	PT OF TANGENCY	
4359+60	TOP OF BANK	
4360+90	APPROX. Q. US ROUTE 2	
4361+39	BH-2-1.01-02	
4362+55	TOP OF BANK	
4363+41	TOE OF SLOPE	
4363+72	UNNAMED ROAD	
4364+41	TOP OF BANK	
4364+82	APPROX. Q. BURLINGTON NORTHERN RAILROAD	
4364+82	UNNAMED ROAD	
4367+65	PT OF CURVATURE	
4368+48	HDD ENTRY POINT	
4379+55	Q. MILK RIVER	

**LEGEND**

- POINT OF INTERSECTION (P.I.)
- ENTRY OR EXIT POINT
- ⊕ GEOTECHNICAL BOREHOLE
- ⊖ POWERPOLE
- MLP MAINLINE PIPE
- PIPELINE
- - - FOREIGN PIPELINE
- EDGE OF WATER
- - - PRIVATE ACCESS SHOULDER ROAD
- COUNTY BOUNDARY
- ▽ WATER LEVEL
- USACE CONSTRUCTION REFERENCE POINT
- WETLANDS
- PERMANENT EASEMENT
- TEMPORARY EASEMENT
- ADDITIONAL TEMPORARY WORKSPACE

REFERENCE DRAWINGS	
DRAWING No	TITLE

REVISION		DESCRIPTION		APPROVAL						
REV No	DATE	DESCRIPTION	PROJECT CODE	DRAFTER	DRAFTING CHECKER	DESIGNER	DESIGN CHECKER	PROJECT MANAGER	COMPANY	
3	04.21.10	ISSUED FOR DEIS FILING (03.26.10 CL)	2095406	BM	AH	FP	FP	RG	TROW	
2	04.21.09	ISSUED FOR REVIEW (02.15.09 CL)	2095406	AH	AH	FP	FP	RG	TROW	
1	12.08.08	ISSUED FOR REVIEW (12.01.08 CL)	2095406	JB	AH	HF	RB	RG	TROW	
0	11.19.08	ISSUED FOR UNITED STATES DEPARTMENT OF STATE (07.31.08 CL)	2095406	JB	JP	FP	RB	RG	TROW	

PROFESSIONAL ENGINEER/RPT		PERMIT/ ENG. APPROVAL	
REV. NO.	DATE	PERMIT NUMBER:	DATE

PREPARED BY:  
TROW ENGINEERING CONSULTANTS INC.  
1300 Metropolitan Boulevard, Suite 200  
Tallahassee, Florida, USA 32308  
Phone: 1-850-385-5441  
Fax: 1-850-385-5523

**TransCanada**  
In business to deliver

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VALLEY SECTION

FIA # 4360 CHAINAGE: MP 82.6 DISCIPLINE # 03

US HWY 2 AND BURLINGTON NORTHERN  
HDD INSTALLATION – KEYSTONE XL PROJECT  
VALLEY COUNTY, MONTANA

SCALE AS SHOWN DRAWING No 4360-03-ML-03-001 REV 3

**PRELIMINARY**